

# Model 409 Mk II Scrap Winder



## The Model 409 Mk II Scrap Winder

employs a rotating wind-up drum to remove the unusable steel cords remaining in a creel after completion of a run.

The machine is usually located inside the creel room at the forward end of the creel. Floor anchors for stable operation are included.

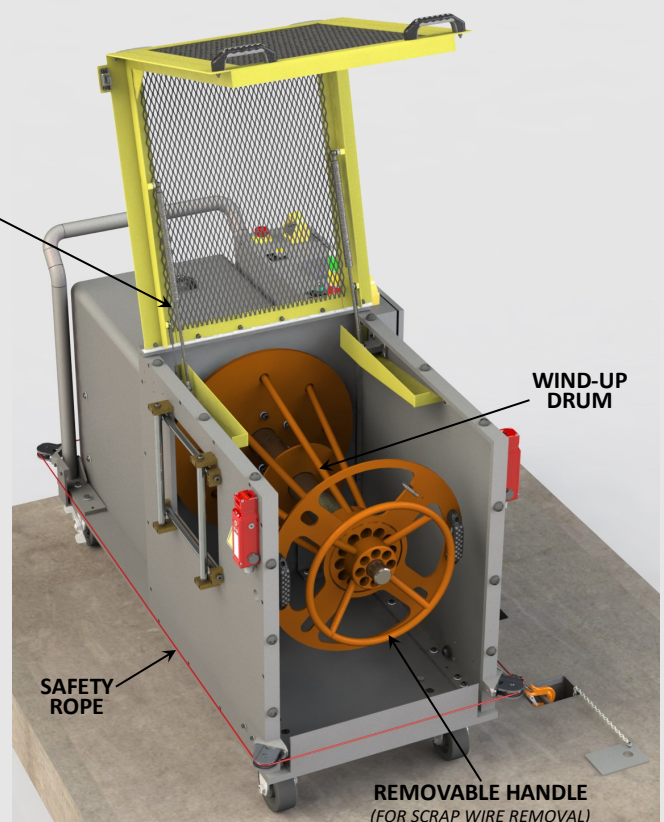
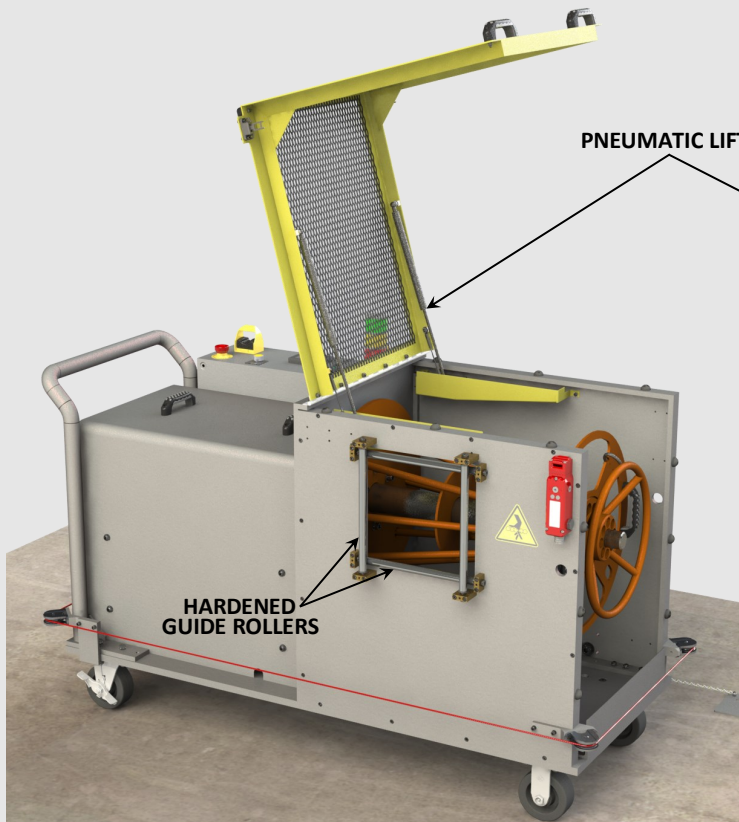
Bundles of wire are initially pulled manually from the creel and are fed through the large opening at the front of the machine.

The wires are then wrapped around the tapered wind-up drum and are held in place by tucking the wires underneath the incoming wires during the forward jog sequence.

Once the wind-up drum is full the operator simply unscrews the handwheel and removes the end plate and pulls the wires off the wind-up drum.

## Features and Description

- ◆ *Driven by an AC induction motor with a variable speed controller*
- ◆ *HMI Interface*
- ◆ *Safety features to safeguard the operator during operation include*
  - ◇ *Two finger touch operating controls*
  - ◇ *Interlocked hinged guard*
  - ◇ *Safety rope for emergency stop on all sides of machine*
  - ◇ *Pneumatic lifts to hold guard in open position*
- ◆ *Operated under three-phase electrical power, voltage specified by the customer*



MACHINE SIZE, OVERALL DIMENSIONS  
(Length x Width x Height)

152 x 81 x 89 CM (60 x 32 x 35 IN)

Net Weight: 454 KG (1000 LB)

Gross Weight: 522 KG (1150 LB)

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SW-409-2009

